

2011 NRMCA Safety Contest Executive Summary

The National Ready Mixed Concrete Association (NRMCA) Safety Contest has for many years been a safety performance and incentive/award program aimed to foster safe practices at ready mixed concrete plants across the nation and recognize those plants who have great safety records. In November 2008, the NRMCA Safety Task Group updated the “Excellence in Safety Awards Program” to a 3-tier system and began basing the winning facilities off of the latest OSHA / Bureau of Labor Statistics (BLS) Incident Rate available for the ready mixed concrete industry. Starting in 2009 only those plants with an incident rate below the national average receive awards. The latest BLS data (as of June 1, 2010) shows the ready mixed concrete industry with an incident rate of 5.2. The 3-tiers of “Excellence in Safety Awards” are broken down into Gold, Silver and Bronze:

Gold – Incident rate equal to zero

Silver – Incident rate greater than zero and equal to or less than 2.6 (1/2 the industry average)

Bronze – Incident rate greater than 2.6 and less than 5.2

Over the past few years the program has grown to become NRMCA's most popular award recognition program. The NRMCA Safety Contest and NRMCA Safety Benchmarking Program entry forms were combined and computerized to enhance both programs. The data are analyzed and used to establish industry benchmarks for safe operations. Concrete Producer Magazine cosponsors the NRMCA Safety Contest.

The 2011 NRMCA Safety Contest received 879 individual plant entries. All entries included safety records from calendar year 2010. NRMCA has estimated that there are currently 6000 – 7000 plants in the United States. The largest category for plants was Gold with 570 Excellence in Safety awards. The Silver category had 10 Excellence in Safety Awards. The Bronze category had 23 awards. The total number of plants receiving “*Excellence in Safety*” awards in 2011 is 603.

Analyses and Trends

Since the safety contest began in 1996 more than 15,000 plants have entered, and many of these entered the contest every year. Total cubic yards continue to be measured, with 27,687,384 reported by participating companies this year (2010 data). There were 155 lost-time accidents reported by companies in 2011 contest, and there were 65 reportable DOT mixer truck accidents.

	1996	1997	1998	1999	2000	2001	2002
# plants entered	638	812	1208	1148	1379	1083	1181
Total cubic yards	41,747,453	51,282,030	79,141,874	67,946,386	84,422,186	64,447,794	70,116,360
Average cy/plant	65,435	63,155	65,515	59,187	61,487	59,509	59,370
# Lost time accidents	417	448	691	585	560	444	453
# Mixer truck accidents	146	121	294	226	192	177	255
Average accidents/plant	0.88	0.70	0.81	0.71	0.69	0.69	0.60
Certificates awarded	387	543	775	752	936	741	786

	2003	2004	2005	2006	2007	2008	2009	2010
# plants entered	689	933	1123	1234	1185	1138	1219	879
Total cubic yards	42,226,751	59,235,567	81,403,601	84,017,880	66,014,915	54,032,574	42,076,766	27,687,384
Average cy/plant	61,287	63,489	72,488	68,086	55,862	47,480	34,292	31,499
# Lost time accidents	179	285	285	294	368	255	171	155
# Mixer truck accidents	105	181	290	291	133	87	89	65
Average accidents/plant	0.41	0.50	0.51	0.47	0.42	0.30	0.21	0.25
Certificates awarded	509	683	832	921	884	834	921	603

2011 "Excellence in Safety – Gold Level"

Company Name	Plant Name	City	State
Aggregate Industries - Midwest Region	Algonquin #9	Algonquin	IL
Aggregate Industries - Midwest Region	Angola	Angola	IN
Aggregate Industries - Midwest Region	Goshen	Goshen	IN
Aggregate Industries - Midwest Region	Portable #58	Oak Creek	WI
Aggregate Industries - Midwest Region	McHenry #31	McHenry	IL
Anderson Concrete Corp.	Plant #1 3010 Jackson Pike	Columbus	OH
Anderson Concrete Corp.	Plant #2	Columbus	OH
Anderson Concrete Corp.	Plant #5	Columbus	OH
Anderson Concrete Corp.	Plant #8	Columbus	OH
Angelle Concrete Group LLC	Leesville	Leesville	LA
Angelle Concrete Group LLC	New Iberia	New Iberia	LA
Angelle Concrete Group LLC	Nuba	Nuba	LA
Angelle Concrete Group LLC	Pecue	Baton Rouge	LA
Angelle Concrete Group LLC	Fitzenreiter	Lake Charles	LA
Angelle Concrete Group LLC	Airport	Lafayette	LA
Angelle Concrete Group LLC	Crowley	Crowley	LA
Angelle Concrete Group LLC	Eunice	Eunice	LA
Angelle Concrete Group LLC	Alexandria	Alexandria	LA
Angelle Concrete Group LLC	Bunkie	Bunkie	LA
Angelle Concrete Group LLC	Gonzales	Gonzales	LA
Angelle Concrete Group LLC	Port Allen	Port Allen	LA
Angelle Concrete Group LLC	Westport	Westport	LA
Angelle Concrete Group LLC	Portable Plant Shintech	Plaquemine	LA
Atmore Ready Mix	Monroeville Plant	Frisco City	AL
Atmore Ready Mix	Thomasville Plant	Thomasville	AL
Bayou Concrete LLC	Bay St.Louis	Bay St. Louis	MS
Bayou Concrete LLC	Biloxi	Biloxi	MS
Bayou Concrete LLC	Ocean Springs	Ocean Springs	MS
Bayou Concrete LLC	Picayune	Picayune	MS
Bayou Concrete LLC	McIntosh	McIntosh	AL
Bayou Concrete LLC	Canel	Mobile	AL
Bayou Concrete LLC	Airport	Mobile	AL
Bayou Concrete LLC	Jackson	Jackson	AL
Blalock Ready Mix	Plant 2	Sevierville	TN
Blalock Ready Mix	Plant 6	Sevierville	TN
Blalock Ready Mix	Plant 7	Pigeon Forge	TN
Boxley Materials Co.	Roanoke	Roanoke	VA
Boxley Materials Co.	Martinsville	Martinsville	VA
Boxley Materials Co.	Wytheville	Wytheville	VA
Boxley Materials Co.	Abingdon	Abingdon	VA
Boxley Materials Co.	Beckley	Mt Hope	WV
Boxley Materials Co.	Summersville	Summersville	WV
Boxley Materials Co.	Portable	Greenbrier	WV
Buckeye Ready-Mix, L.L.C.	Plant #1 Newark	Newark	OH
Buckeye Ready-Mix, L.L.C.	Plant #5 Lancaster	Lancaster	OH
Buckeye Ready-Mix, L.L.C.	Plant #8 Lockbourne	Lockbourne	OH
Buckeye Ready-Mix, L.L.C.	Plant #11 Marysville	Marysville	OH
Buckeye Ready-Mix, L.L.C.	Plant #13 Delaware	Delaware	OH
Buckeye Ready-Mix, L.L.C.	Plant #14 Marion	Marion	OH
Buckeye Ready-Mix, L.L.C.	Plant #16 Johnstown	Johnstown	OH
Buckeye Ready-Mix, L.L.C.	Plant #17 Upper Sandusky	Upper Sandusky	OH

Company Name	Plant Name	City	State
Buckeye Ready-Mix, L.L.C.	Plant #18 West Jefferson	West Jefferson	OH
Buckeye Ready-Mix, L.L.C.	Plant #19 Fredricktown	Fredericktown	OH
Builder's Concrete & Supply Co., Inc.	Kentucky Ave Plant #2	Indianapolis	IN
Builder's Concrete & Supply Co., Inc.	Whitestown Plant #3	Whitestown	IN
Builder's Concrete & Supply Co., Inc.	Belmont Ave Plant #4	Indianapolis	IN
CalPortland	San Luis Obispo	San Luis Obispo	CA
CalPortland	Paso Robles	Paso Robles	CA
CalPortland	Solvang	Solvang	CA
CalPortland	Lompoc	Lompoc	CA
CalPortland	McMinnville	McMinnville	OR
CalPortland	Scappoose	Scappoose	OR
CALPORTLAND	Live Oak Ready Mix Plant	Irwindale	CA
CALPORTLAND	Ontario Ready Mix Plant	Ontario	CA
CALPORTLAND	San Bernardino Ready Mix Plant	San Bernardino	CA
Carew Concrete & Supply Co., Inc.	Algoma	Algoma	WI
Carew Concrete & Supply Co., Inc.	Green Bay	Green Bay	WI
Carew Concrete & Supply Co., Inc.	Green Lake	Green Lake	WI
Carew Concrete & Supply Co., Inc.	Horicon	Horicon	WI
Carew Concrete & Supply Co., Inc.	Manitowoc	Manitowoc	WI
Carew Concrete & Supply Co., Inc.	Waupaca	Waupaca	WI
Carolina Sunrock LLC	MDC Concrete	Durham	NC
Carroll Concrete	Newport	Newport	NH
Carroll Concrete	Bristol	Alexandria	NH
Carroll Concrete	12-A	W. Lebanon	NH
Carroll Concrete	Coventry	Coventry	VT
Carroll Concrete	St. Johnsbury	St. Johnsbury	VT
Carroll Concrete	Keene	Keene	NH
Carroll Concrete	Peterborough	Peterborough	NH
Carroll Concrete	Brattleboro	Vernon	VT
Carroll Concrete	Bradford	Bradford	VT
Carroll Concrete	Berlin	Berlin	VT
Carroll Concrete	Swanton	Swanton	VT
Catalina Pacific Concrete	Sun Valley Ready Mix Plant	Sun Valley	CA
Catalina Pacific Concrete	West LA Ready Mix Plant	Los Angeles	CA
Cemex	Sebring	Sebring	FL
CEMEX	7th St. RM	Phoenix	AZ
CEMEX	Apex RM	Marana	AZ
CEMEX	Avra Valley RM	Marana	AZ
CEMEX	Bard Ranch RM	Peoria	AZ
CEMEX	Baseline RM	Gilbert	AZ
CEMEX	Beeline	Scottsdale	AZ
CEMEX	Camp Verde RM	Camp Verde	AZ
CEMEX	Chinle RM	Chinle	AZ
CEMEX	Coolidge RM	Coolidge	AZ
CEMEX	Cortaro RM	Tucson	AZ
CEMEX	Flagstaff RM	Flagstaff	AZ
CEMEX	Glendale RM	Glendale	AZ
CEMEX	Globe RM	Globe	AZ
CEMEX	Joseph City	Joseph City	AZ
CEMEX	Mesa RM	Mesa	AZ
CEMEX	Nogales RM	Nogales	AZ
CEMEX	Queen Creek RM	Queen Creek	AZ

Company Name	Plant Name	City	State
CEMEX	San Luis	San Luis	AZ
CEMEX	Show Low	Show Low	AZ
CEMEX	Snowflake	Snowflake	AZ
CEMEX	Sun City RM	Sun City	AZ
CEMEX	West RM	Phoenix	AZ
CEMEX	Yuma RM	Yuma	AZ
Cemex	Baymeadows	Jacksonville	FL
Cemex	Orange Park	Jacksonville	FL
Cemex	Eastport	Jacksonville	FL
Cemex	Marshall St.	Jacksonville	FL
Cemex	Doctors Inlet	Middleburg	FL
Cemex	Bunnell	Bunnell	FL
Cemex	New Smyrna	New Smyrna	FL
Cemex	Ormond	Ormond	FL
Cemex	Habersham	Brunswick	GA
Cemex	Lake Wales	Lake Wales	FL
Cemex	Maine Av	Lakeland	FL
Cemex	Mulberry	Mulberry	FL
Cemex	Central South	Sarasota	FL
Cemex	McIntosh	Sarasota	FL
Cemex	East Naples	Naples	FL
Cemex	Fort Myers	Alico Rd	FL
Cemex	Fort Myers	Fort Myers	FL
Cemex	Port Charlotte	Port Charlotte	FL
Cemex	15th street	Bradenton	FL
Cemex	Hatchery Rd RM	Burlington	NC
Cemex	Morrisville RM	Morrisville	NC
Cemex	Aberdeen RM	Aberdeen	NC
Cemex	Gastonia RM	Gastonia	NC
Cemex	Lancaster RM	Ft. Mill	SC
Cemex	Monroe RM	Monroe	NC
Cemex	Rock Hill RM	Rock Hill	SC
Cemex	Statesville RM	Statesville	NC
Cemex	Anderson RM	Anderson	SC
Cemex	Clemson RM	Clemson	SC
Cemex	Greenwood RM	Greenwood	SC
Cemex	Landrum RM	landrum	SC
Cemstone Products Company	Lakeland	Lakeland	MN
Cemstone Products Company	Hastings	Hastings	MN
Cemstone Products Company	Red Wing	Red Wing	MN
Cemstone Products Company	Elk River	Elk River	MN
Cemstone Products Company	Blaine	Blaine	MN
Cemstone Products Company	Cannon Falls	Cannon Falls	MN
Cemstone Products Company	Montgomery	Montgomery	MN
Cemstone Products Company	Northfield	Northfield	MN
Cemstone Products Company	St Boni	St. Bonifacious	MN
Cemstone Products Company	Rosemount	Rosemount	MN
Cemstone Products Company	Rock Creek	Rock Creek	MN
Cemstone Products Company	Aitkin	Aitkin	MN
Cemstone Products Company	Brainerd	Brainerd	MN
Cemstone Products Company	Pequot Lakes	Pequot Lakes	MN
Cemstone Products Company	Arlington	Arlington	MN
Cemstone Products Company	Gibbon	Gibbon	MN

Company Name	Plant Name	City	State
Central Pre-Mix Concrete Company	Crestline Plant	Spokane	WA
Chandler Concrete Company of Virginia Inc.	BOTETOURT #703	Botetourt	VA
Chandler Concrete Company of Virginia Inc.	DANVILLE #704	Danville	VA
Chandler Concrete Company of Virginia Inc.	ALTAVISTA #705	Altavista	VA
Chandler Concrete Company of Virginia Inc.	SOUTH BOSTON #707	South Boston	VA
Chandler Concrete Company of Virginia Inc.	DUBLIN #710	Dublin	VA
Chandler Concrete Company of Virginia Inc.	PEARISBURG #711	Pearisburg	VA
Chandler Concrete Company of Virginia Inc.	WYTHEVILLE #712	Wytheville	VA
Chandler Concrete Company of Virginia Inc.	ROCKY GAP #713	Rocky Gap	VA
Chandler Concrete Company, Inc.	MILL STR. #101	Greensboro	NC
Chandler Concrete Company, Inc.	SWING RD. #102	Greensboro	NC
Chandler Concrete Company, Inc.	REIDSVILLE #104	Reidsville	NC
Chandler Concrete Company, Inc.	EDEN #105	Eden	NC
Chandler Concrete Company, Inc.	MADISON #106	Madison	NC
Chandler Concrete Company, Inc.	ASHEBORO #108	Asheboro	NC
Chandler Concrete Company, Inc.	SILER CITY #109	Siler City	NC
Chandler Concrete Company, Inc.	RANDLEMAN #110	Randleman	NC
Chandler Concrete Company, Inc.	PITTSBORO #111	Pittsboro	NC
Chandler Concrete Company, Inc.	BISCOE #116	Biscoe	NC
Chandler Concrete Company, Inc.	BOONE #501	Boone	NC
Chandler Concrete Company, Inc.	W. JEFFERSON #503	West Jefferson	NC
Chandler Concrete Company, Inc.	JEFFERSON #504	Jefferson	NC
Chandler Concrete Company, Inc.	SPARTA #505	Sparta	NC
Chandler Concrete Company, Inc.	MOUNTAIN CITY #506	Mountain City	TN
Chandler Concrete Company, Inc.	BURLINGTON #605	Burlington	NC
Chandler Concrete Company, Inc.	ELLIS RD #606	Durham	NC
Chandler Concrete Company, Inc.	ROXBORO #607	Roxboro	NC
Chandler Concrete Company, Inc.	HAW RIVER #609	Haw River	NC
Chaney Enterprises	Seat Pleasant	Seat Pleasant	MD
Concrete Supply CO.	Blythewood	Blythewood	SC
Concrete Supply CO.	Camden	Camden	SC
Concrete Supply CO.	Cliffside	Cliffside	NC
Concrete Supply CO.	Concord	Concord	NC
Concrete Supply CO.	Downtown	Columbia	SC
Concrete Supply CO.	Florence	Florence	SC
Concrete Supply CO.	Gastonia	Dallas	NC
Concrete Supply CO.	Johnsonville	Jonsonville	SC
Concrete Supply CO.	Kannapolis	Kannapolis	NC
Concrete Supply CO.	Kingstree	Kingstree	SC
Concrete Supply CO.	Lincolnton	Lincolnton	NC
Concrete Supply CO.	Matthews	Matthews	NC
Concrete Supply CO.	Mocksville	Mocksville	NC
Concrete Supply CO.	North	Charlotte	NC
Concrete Supply CO.	North Myrtle Beach	North Myrtle Beach	SC
Concrete Supply CO.	Rock Hill	Rock Hill	SC
Concrete Supply CO.	Salisbury	Salisbury	NC
Concrete Supply CO.	Shelby	Shelby	NC

Company Name	Plant Name	City	State
Concrete Supply CO.	South	Charlotte	NC
Concrete Supply CO.	South Myrtle Beach	Myrtle Beach	SC
Concrete Supply CO.	West	Charlotte	NC
COUCH READY MIX USA COASTAL DIVISION	Plant 639	Panama City Beach	FL
COUCH READY MIX USA COASTAL DIVISION	Plant 630	Panama City Beach	FL
COUCH READY MIX USA COASTAL DIVISION	Plant 621	Marianna	FL
COUCH READY MIX USA COASTAL DIVISION	Plant 641	Port St Joe	FL
COUCH READY MIX USA COASTAL DIVISION	Plant 635	Creatview	FL
Couch Ready Mix USA Inland Division	Dothan		AL
Couch Ready Mix USA Inland Division	Enterprise		AL
Couch Ready Mix USA Inland Division	Andalusia		AL
Couch Ready Mix USA Inland Division	Troy		AL
Couch Ready Mix USA Inland Division	Greenville		AL
Couch Ready Mix USA Inland Division	Eufaula		AL
Couch Ready Mix USA Inland Division	Ozark		AL
Couch Ready Mix USA Inland Division	Geneva		AL
Couch Ready Mix USA Inland Division	Opp		AL
Couch Ready Mix USA Inland Division	Wares Ferry	Montgomery	AL
Couch Ready Mix USA Inland Division	Wetumpka		AL
Couch Ready Mix USA Inland Division	Tallassee		AL
Couch Ready Mix USA Inland Division	Metro	Montgomery	AL
Couch Ready Mix USA Inland Division	Columbus Andrews Road	Columbus	GA
Couch Ready Mix USA Inland Division	Columbus Smith Road	Columbus	GA
Couch Ready Mix USA Inland Division	Columbus Downtown	Columbus	GA
Couch Ready Mix USA Inland Division	Lagrange		GA
Ernst Cobb County	Dawsonville	Dawsonville	GA
Ernst Enterprises	Fairborn	Fairborn	OH
Ernst Enterprises	West Carrollton	West Carrollton	OH
Ernst Enterprises	Richmond	Richmond	IN
Ernst Enterprises	Portland	Portland	IN
Ernst Enterprises	Lebanon	Lebanon	OH
Ernst Enterprises	Fairfield	Fairfield	OH
Ernst Enterprises	Lima	Lima	OH
Ernst Enterprises	Batavia	Batavia	OH
Ernst Enterprises	Middletown	Middletown	OH
Ernst Enterprises	Columbus	Columbus	OH
Ernst Enterprises of Georgia	Monroe	Monroe	GA
Ernst Enterprises of Georgia	Jefferson	Jefferson	GA
Ernst Kentucky	Crestwood	Crestwood	KY
Ernst Kentucky	Sellersburg	Sellersburg	IN
Ernst Kentucky	Downtown Louisville	Louisville	KY
Essroc Ready Mix	Bealeton	Bealeton	VA
Essroc Ready Mix	Fredericksburg	Fredericksburg	VA
Essroc Ready Mix	Strasburg	Strasburg	VA
Essroc Ready Mix	Leesburg	Leesburg	VA
Essroc Ready Mix	New Martinsville	New Martinsville	WV
Essroc Ready Mix	Wheeling	Wheeling	WV
Essroc Ready Mix	Morgantown	Morgantown	WV
Essroc Ready Mix	Winfield	Winfield	WV

Company Name	Plant Name	City	State
Essroc Ready Mix	Huntington	Huntington	WV
Essroc Ready Mix	Gallipolis	Gallipolis	OH
Essroc Ready Mix	Ironton	Ironton	OH
Essroc Ready Mix	Delmont	Delmont	PA
Essroc Ready Mix	Johnstown	Johnstown	PA
Essroc Ready Mix	State College	State College	PA
Florida Rock a Division of Vulcan Materials Company	Auburndale R/M	Auburndale	FL
Florida Rock a Division of Vulcan Materials Company	Bartow R/M	Bartow	FL
Florida Rock a Division of Vulcan Materials Company	Lake Wales R/M	Lake Wales	FL
Florida Rock a Division of Vulcan Materials Company	Poinciana R/M	Haines City	FL
Florida Rock a Division of Vulcan Materials Company	Carder Road R/M	Orlando	FL
Florida Rock a Division of Vulcan Materials Company	Clermont R/M	Clermont	FL
Florida Rock a Division of Vulcan Materials Company	Daytona R/M	Daytona	FL
Florida Rock a Division of Vulcan Materials Company	Leesburg R/M	Leesburg	FL
Florida Rock a Division of Vulcan Materials Company	Oviedo R/M	Oviedo	FL
Florida Rock a Division of Vulcan Materials Company	Sanford R/M	Sanford	FL
Florida Rock a Division of Vulcan Materials Company	Avalon Road R/M	Winter Garden	FL
Florida Rock a Division of Vulcan Materials Company	Kissimmee R/M	Kissimmee	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	50th St. Ready Mix	Tampa	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	78th St. Ready Mix	Riverview	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Brooksville Ready Mix	Brooksville	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Green Meadows Ready Mix	Ft. Myers	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Holder Ready Mix	Holder	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Hudson Ready Mix	Hudson	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Labelle Ready Mix	Labelle	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Manatee Ready Mix	Manatee	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Oldsmar Ready Mix	Oldsmar	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Pondella Ready Mix	Pondella	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Punta Gorda Ready Mix	Punta Gorda	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	San Antonio Ready Mix	San Antonio	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Sarasota Ready Mix	Sarasota	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	South Sarasota Ready Mix	Sarasota	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	South St. Pete Ready Mix	St. Petersburg	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Venice Ready Mix	Venice	FL

Company Name	Plant Name	City	State
MATERIALS COMPANY			
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Edgewood Ready Mix	Jacksonville	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	New Berlin Ready Mix	Jacksonville	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Kingsland Ready Mix	Kingsland	GA
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Brunswick Ready Mix	Brunswick	GA
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Yulee Ready Mix	Yulee	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	County Rd. 210 Ready Mix	Jacksonville	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	St. Augustine Ready Mix	St. Augustine	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Green Cove Springs Ready Mix	Green Cove Springs	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Albany Ready Mix	Albany	GA
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Cairo Ready Mix	Cairo	GA
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Thomasville Ready Mix	Thomasville	GA
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Tallahassee Ready Mix	Tallahassee	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Williston Ready Mix	Williston	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Perry Ready Mix	Perry	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Gainesville Ready Mix	Gainesville	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Ocala Ready Mix	Ocala	FL
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Starke Ready Mix	Starke	FL
Irving Materials Inc.-Tennessee	Columbia	Columbia	TN
Irving Materials Inc.-Tennessee	Cookeville	Cookeville	TN
Irving Materials Inc.-Tennessee	Crossville	Crossville	TN
Irving Materials Inc.-Tennessee	Dayton	Dayton	TN
Irving Materials Inc.-Tennessee	Dickson	Dickson	TN
Irving Materials Inc.-Tennessee	Fayetteville	Fayetteville	TN
Irving Materials Inc.-Tennessee	Jamestown	Jamestown	TN
Irving Materials Inc.-Tennessee	Manchester	Manchester	TN
Irving Materials Inc.-Tennessee	Morrison	Morrison	TN
Irving Materials Inc.-Tennessee	Nashville	Nashville	TN
Irving Materials Inc.-Tennessee	Smithville	Smithville	TN
Irving Materials Inc.-Tennessee	Springfield	Springfield	TN
Irving Materials Inc.-Tennessee	Tulahoma	Tulahoma	TN
Irving Materials Inc.-Tennessee	West Nashville	West Nashville	TN
Irving Materials Inc.-Tennessee	Winchester	Winchester	TN
Irving Materials, Inc.	Brandenburg	Brandenburg	KY
Irving Materials, Inc.	Carrollton	Carrollton	KY
Irving Materials, Inc.	Clarksville	Clarksville	IN
Irving Materials, Inc.	Corydon	Corydon	IN
Irving Materials, Inc.	Cynthiana	Cynthiana	KY
Irving Materials, Inc.	Dry Ridge	Dry Ridge	KY
Irving Materials, Inc.	Elizabethtown	Elizabethtown	KY
Irving Materials, Inc.	Frankfort	Frankfort	KY

Company Name	Plant Name	City	State
Irving Materials, Inc.	Ft. Campbell	Ft. Campbell	KY
Irving Materials, Inc.	Georgetown	Georgetown	KY
Irving Materials, Inc.	Glasgow	Glasgow	KY
Irving Materials, Inc.	Horse Cave	Horse Cave	KY
Irving Materials, Inc.	Lawrenceburg	Lawrenceburg	KY
Irving Materials, Inc.	Leitchfield	Leitchfield	KY
Irving Materials, Inc.	Madison	Madison	IN
Irving Materials, Inc.	Middletown	Middletown	KY
Irving Materials, Inc.	Morgantown	Morgantown	KY
Irving Materials, Inc.	Mt. Washington	Mt. Washington	KY
Irving Materials, Inc.	Owenton	Owenton	KY
Irving Materials, Inc.	Russellville	Russellville	KY
Irving Materials, Inc.	Salem	Salem	IN
Irving Materials, Inc.	Scottsburg	Scottsburg	IN
Irving Materials, Inc.	Scottsville	Scottsville	KY
Irving Materials, Inc.	Shelbyville	Shelbyville	KY
Irving Materials, Inc.	Springfield	Springfield	KY
Irving Materials, Inc.	Mt. Vernon	Mt. Vernon	IN
Irving Materials, Inc.	Rockport	Rockport	IN
Irving Materials, Inc.	Washington	Washington	IN
Irving Materials, Inc.	Ft. Branch	Ft. Branch	IN
Irving Materials, Inc.	Paoli	Paoli	IN
Irving Materials, Inc.	Henderson	Henderson	KY
Irving Materials, Inc.	Morganfield	Morganfield	KY
Irving Materials, Inc.	Central City	Central City	KY
Irving Materials, Inc.	Madisonville	Madisonville	KY
Irving Materials, Inc.	Madisonville	Madisonville	KY
Irving Materials, Inc.	Lawrenceville	Lawrenceville	IL
Irving Materials, Inc.	Mt. Carmel	Mt. Carmel	IL
Irving Materials, Inc.	Brazil	Brazil	IN
Irving Materials, Inc.	Brookville	Brookville	IN
Irving Materials, Inc.	Burdsal Parkway	Indianapolis	IN
Irving Materials, Inc.	Cambridge City	Cambridge City	IN
Irving Materials, Inc.	Chalmers Portable	Wolcott	IN
Irving Materials, Inc.	Clinton	Clinton	IN
Irving Materials, Inc.	Connersville	Connersville	IN
Irving Materials, Inc.	Crawfordsville	Crawfordsville	IN
Irving Materials, Inc.	Frankfort	Frankfort	IN
Irving Materials, Inc.	Grant County	Marion	IN
Irving Materials, Inc.	Greensburg	Greensburg	IN
Irving Materials, Inc.	Harding Street	Indianapolis	IN
Irving Materials, Inc.	Kokomo	Kokomo	IN
Irving Materials, Inc.	Lebanon	Lebanon	IN
Irving Materials, Inc.	Logansport	Logansport	IN
Irving Materials, Inc.	Marion	Marion	IN
Irving Materials, Inc.	Martinsville	Martinsville	IN
Irving Materials, Inc.	Mooreville	Mooreville	IN
Irving Materials, Inc.	Mt. Summit	New Castle	IN
Irving Materials, Inc.	Muncie	Muncie	IN
Irving Materials, Inc.	Oxford	Oxford	OH
Irving Materials, Inc.	Peru	Peru	IN
Irving Materials, Inc.	Remington	Remington	IN

Company Name	Plant Name	City	State
Irving Materials, Inc.	Sheldon, IL	Sheldon	IL
Irving Materials, Inc.	Sullivan	Sullivan	IN
Irving Materials, Inc.	Tipton	Tipton	IN
Irving Materials, Inc.	Winamac	Winamac	IN
Klamath Pacific Companies	Edison Ave. CP-3	Klamath Falls	OR
Knife River	Millington	Coos Bay	Oregon
Kuhlman Concrete, Inc.	Monroe	Monroe	MI
Kuhlman Concrete, Inc.	Adrian	Adrian	MI
Kuhlman Concrete, LLC	Fort Myers	Fort Myers	FL
Lehigh Hanson - Sherman Industries	Alexander City RMC	Alexander City	AL
Lehigh Hanson - Sherman Industries	Bessemer RMC	Bessemer	AL
Lehigh Hanson - Sherman Industries	Decatur RMC	Decatur	AL
Lehigh Hanson - Sherman Industries	Huntsville RMC	Huntsville	AL
Lehigh Hanson - Sherman Industries	Madison RMC	Madison	AL
Lehigh Hanson - Sherman Industries	Montevallo RMC	Motevallo	AL
Lehigh Hanson - Sherman Industries	Phenix City RMC	Phenix City	AL
Lehigh Hanson - Sherman Industries	Rainbow City RMC	Rainbow City	AL
Lehigh Hanson - Sherman Industries	Trussville RMC	Trussville	AL
Lehigh Hanson - Sherman Industries	Twin City RMC	Auburn	AL
Metro Ready Mix	Franklin	Franklin	TN
Metro Ready Mix	Murfreesboro	Murfreesboro	TN
MMC Materials Inc	Memphis	Memphis	TN
MMC Materials Inc	Robinsonville	Robinsonville	MS
MMC Materials Inc	Collierville	Collierville	TN
MMC Materials Inc	Coldwater	Coldwater	MS
MMC Materials Inc	Starkville	Starkville	MS
MMC Materials Inc	Louisville	Louisville	MS
MMC Materials Inc	Columbus	Columbus	MS
MMC Materials Inc	Saltillo	Saltillo	MS
MMC Materials Inc	Aberdeen	Aberdeen	MS
MMC Materials Inc	Severcorr	Columbus	MS
MMC Materials Inc	Sherman	Tupelo	MS
MMC Materials Inc	Amory	Amory	MS
MMC Materials Inc	Eupora	Eupora	MS
MMC Materials Inc	Greenville	Greenville	MS
MMC Materials Inc	Greenwood	Greenwood	MS
MMC Materials Inc	Indianola	Indianola	MS
MMC Materials Inc	Batesville	Batesville	MS
MMC Materials Inc	Grenada	Grenada	MS
MMC Materials Inc	Clarksdale	Clarksdale	MS
MMC Materials Inc	Winona	Winona	MS
MMC Materials Inc	Cleveland	Cleveland	MS
MMC Materials Inc	Gluckstadt	Madison	MS
MMC Materials Inc	Reservoir	Brandon	MS
MMC Materials Inc	I-220	Jackson	MS
MMC Materials Inc	Forest	Forest	MS
MMC Materials Inc	Carthage	Carthage	MS
MMC Materials Inc	Union	Union	MS
MMC Materials Inc	Kosciusko	Kosciusko	MS
MMC Materials Inc	Vicksburg	Vicksburg	MS
MMC Materials Inc	Port Gibson	Port Gibson	MS
MMC Materials Inc	Natchez	Natchez	MS

Company Name	Plant Name	City	State
MMC Materials Inc	Hattiesburg	Hattiesburg	MS
MMC Materials Inc	Columbia	Columbia	MS
MMC Materials Inc	Wiggins	Wiggins	MS
MMC Materials Inc	Brookhaven	Brookhaven	MS
MMC Materials Inc	McComb	McComb	MS
Montana Companies	LS Jensen, Helena Sand & Gravel, Blahnik	Helena	MT
Newport Paving and Ready Mix	Plant 4	Newport	TN
Ozinga Ready Mix Concrete Inc.	Wheatfield Plant	Wheatfield	IN
Ozinga Ready Mix Concrete Inc.	Portage Plant	Portage	IN
Ozinga Ready Mix Concrete, Inc.	Manteno Plant	Manteno	IL
Ozinga Ready Mix Concrete, Inc.	Plainfield Plant	Plainfield	IL
Ozinga Ready Mix Concrete, Inc.	Montgomery Plant	Montgomery	IL
Ozinga Ready Mix Concrete, Inc.	Elgin Plant	Elgin	IL
Pensacola Ready Mix	Milton Plant	Milton	FL
Pensacola Ready Mix	Navarre Plant	Navarre	FL
Pensacola Ready Mix	Westside Plant	Pensacola	FL
Pete Lien and Sons, Inc.	Ft. Pierre	Ft. Pierre	SD
Ready Mix USA East TN	Boones Creek	Gray	TN
Ready Mix USA East TN	Maynardville	Maynardville	TN
Ready Mix USA East TN	New Tazewell	New Tazewell	TN
Ready Mix USA East TN	Neyland Drive	Knoxville	TN
Ready Mix USA East TN	Rockford	Rockford	TN
Ready Mix USA East TN	West Knox	Knoxville	TN
Ready Mix USA East TN	Jersey Pike	Chattanooga	TN
Readymixusa	Anniston	Anniston	AL
Readymixusa	Lakeshore	Birmingham	AL
Readymixusa	Calera	Calera	AL
Readymixusa	Chelsea	Chelsea	AL
Readymixusa	Dora	Dora	AL
Readymixusa	Lincoln	Lincoln	AL
Readymixusa	Helena	Helena	AL
Readymixusa	Locust Fork	Locust Fork	AL
Readymixusa	Irondale	Birmingham	AL
Readymixusa	Vance	Vance	AL
Reynolds Ready Mix	Doc McDuffie Plant	Foley	AL
Reynolds Ready Mix	Foley Plant	Foley	AL
Rowe Materials	King George	King George	VA
Rowe Materials	Orange	Orange	VA
Rowe Materials	Spotsylvania	Spotsylvania	VA
Rowe Materials	Stafford	Stafford	VA
S&W READY MIX	CLINTON PLANT	CLINTON	NC
S&W READY MIX	WALLACE PLANT	WALLACE	NC
S&W READY MIX	GOLDSBORO PLANT	GOLDSBORO	NC
S&W READY MIX	WILMINGTON PLANT	WILMINGTON	NC
S&W READY MIX	SUPPLY PLANT	SUPPLY	NC
S&W READY MIX	ELIZABETHTOWN PLANT	ELIZABETHTOWN	NC
S&W READY MIX	HOLLY RIDGE PLANT	HOLLY RIDGE	NC
S&W READY MIX	LUMBERTON PLANT	LUMBERTON	NC
S&W READY MIX	MOREHEAD CITY PLANT	MOREHEAD CITY	NC
S&W READY MIX	KINSTON PLANT	KINSTON	NC
S&W READY MIX	WHITEVILLE PLANT	WHITEVILLE	NC
S&W READY MIX	CASTLE HAYNE PLANT	CASTLE HAYNE	NC

Company Name	Plant Name	City	State
S&W READY MIX	FAYETTEVILLE PLANT	FAYETTEVILLE	NC
S&W READY MIX	CONWAY PLANT	CONWAY	SC
S&W READY MIX	GEORGETOWN PLANT	GEORGETOWN	SC
S&W READY MIX	SPRING LAKE PLANT	SPRING LAKE	NC
S&W READY MIX	SOUTHPORT PLANT	SOUTHPORT	NC
Schuster Concrete	Monument St	Baltimore	MD
Schuster Concrete	Hagerstown	Hagerstown	MD
Southern Concrete Materials	Burnsville	Burnsville	NC
Southern Concrete Materials	Grovestone	Swannona	NC
Southern Concrete Materials	Fletcher	Fletcher	NC
Southern Concrete Materials	Naples terminal	Naples	NC
Southern Concrete Materials	Precast	Fletcher	NC
Southern Concrete Materials	Pond Road	Asheville	NC
Southern Concrete Materials	Mills River	Mills River	NC
Southern Concrete Materials	Brevard	Brevard	NC
Southern Concrete Materials	Charlotte South	Charlotte	NC
Southern Concrete Materials	Concord	Concord	NC
Southern Concrete Materials	Salisbury	Salisbury	NC
Southern Concrete Materials	Bryson City	Bryson City	NC
Southern Concrete Materials	Sylva	Sylva	NC
Southern Concrete Materials	Franklin	Franklin	NC
Southern Concrete Materials	Murphy	Murphy	NC
Southern Concrete Materials	Blairsville	Blairsville	GA
Tarmac America LLC., A Titan America Business	Deland	Deland	FL
Tarmac America LLC., A Titan America Business	Delray Beach	Delray Beach	FL
Tarmac America LLC., A Titan America Business	Eastport	Jacksonville	FL
Tarmac America LLC., A Titan America Business	Fort Pierce	West Fort Pierce	FL
Tarmac America LLC., A Titan America Business	Longwood	Longwood	FL
Tarmac America LLC., A Titan America Business	North Miami	North Miami	FL
Tarmac America LLC., A Titan America Business	South Orange	Orlando	FL
Tarmac America LLC., A Titan America Business	St. Augustine	St. Augustine	FL
Tarmac America LLC., A Titan America Business	Vero Beach	Vero Beach	FL
Tarmac America LLC., A Titan America Business	Winter Garden	Winter Garden	FL
Titan Virginia Ready Mix	Chesterfield	Midlothian	VA
Titan Virginia Ready Mix	Flatrock Ready Mix	Powhatan	VA
Titan Virginia Ready Mix	Goochland	Rockville	VA
Titan Virginia Ready Mix	Clearbrook Ready Mix	Clearbrook	VA
Titan Virginia Ready Mix	Dumfries Ready Mix	Dumfries	VA
Titan Virginia Ready Mix	Hampton Ready Mix	Hampton	VA
Titan Virginia Ready Mix	New Post Ready Mix	Fredricksburg	VA
Titan Virginia Ready Mix	Stafford Ready Mix	Falmouth	VA
Transit Mix Concrete	MARSHALL	MARSHALL	TX
Transit Mix Concrete	Athens	Athens	TX
Transit Mix Concrete	Henderson	Henderson	TX
Transit Mix Concrete	Mabank	Mabank	TX
Transit Mix Concrete	Seven Points	Seven Points	TX

Company Name	Plant Name	City	State
Transit Mix Concrete	Corsicana	Corsicana	TX
Transit Mix Concrete	Gilmer	Gilmer	TX
Transit Mix Concrete	Mineola	Mineola	TX
Transit Mix Concrete	Greenville	Greenville	TX
Transit Mix Concrete	Atlanta	Atlanta	TX
Transit Mix Concrete	Magnolia	Magnolia	AR.
Transit Mix Concrete	Mena	Mena	AR.
Transit Mix Concrete	Paris	Paris	TX
Transit Mix Concrete	DeQueen	DeQueen	AR.
Transit Mix Concrete	Fulton	Fulton	AR.
Transit Mix Concrete & Materials Company	1133 Orange	Orange	TX
Transit Mix Concrete & Materials Company	1135 Dollinger	Beaumont	TX
Transit Mix Concrete & Materials Company	1137 South	Beaumont	TX
Transit Mix Concrete & Materials Company	1163 Hwy 87	Port Arthur	TX
Transit Mix Concrete & Materials Company	1164 Silsbee	Silsbee	TX
Transit Mix Concrete & Materials Company	2058 Port Bolivar	Port Bolivar	TX
Transit Mix Concrete & Materials Company	1222 Mexia	Mexia	TX
Transit Mix Concrete & Materials Company	1276 Fairfield	Fairfield	TX
Transit Mix Concrete & Materials Company	1277 Buffalo	Buffalo	TX
United Materials LLC	Orchard Park Location	Orchard Park	NY
United Materials LLC	Sanborn Location	Sanborn	NY
Vulcan Materials Co	Centreville	Centreville	VA
Vulcan Materials Co	DC	DC	DC
Vulcan Materials Co	Dulles-VA	Dulles-VA	VA
Vulcan Materials Co	Dumfries	Dumfries	VA
Vulcan Materials Co	Falls Church	Falls Church	VA
Vulcan Materials Co	Gainesville	Gainesville	VA
Vulcan Materials Co	Newington 1	Newington 2	VA
Vulcan Materials Co	Purcellville	Purcellville	VA
Vulcan Materials Co	Queens Chapel	Queens Chapel	VA
Vulcan Materials Co	Shirlington	Shirlington	VA
Vulcan Materials Co	Spotsylvania	Spotsylvania	VA
Vulcan Materials Co	Stafford	Stafford	VA
Vulcan Materials Co	Stephens City	Stephens City	VA
Vulcan Materials Company	New Mexico RMC Fleet	Albuquerque	NM
Vulcan Materials Company	Oceanside RMC Fleet	Oceanside	CA
Vulcan Materials Company	Saticoy RMC Fleet	Oxnard	CA
Vulcan Materials Company	Santa Barbara RMC Fleet	Santa Barbara	CA
Vulcan Materials Company	Ellwood RMC Fleet	Goleta	CA
Vulcan Materials Company	TRP - Tehachapi RMC Fleet	Tehachapi	CA
Vulcan Materials Company	Bakersfield RMC Fleet	Bakersfield	CA
Williams Concrete Inc.	Williams Concrete	Maumee	OH

2011 “Excellence in Safety – Silver Level”

Company Name	Plant Name	City	State
Bayou Concrete LLC	Creosote Road	Gulfport	MS
Carew Concrete & Supply Co., Inc.	Appleton	Appleton	WI
CEMEX	19th Ave. RM	Phoenix	AZ
Ernst Cobb County	Kennesaw	Kennesaw	GA
Pensacola Ready Mix	Main Plant	Cantonment	FL
Southern Concrete Materials	Biltmore	Asheville	NC
Southern Concrete Materials	Charlotte Main	Charlotte	NC
Tarmac America LLC., A Titan America Business	Fort Lauderdale	Ft. Lauderdale	FL
Titan Virginia Ready Mix	Sterling Ready Mix	Sterling	VA
Vulcan Materials Co	Edsall Road	Edsall Road	VA

2011 “Excellence in Safety – Bronze Level”

Company Name	Plant Name	City	State
Aggregate Industries - Midwest Region	West Allis #47	West Allis	WI
Buckeye Ready-Mix, L.L.C.	Plant #6 Taylor Rd.	Reynoldsburg	OH
Builder's Concrete & Supply Co., Inc.	Fishers Plant #1	Fishers	IN
CEMEX	Pima RM	Sahuarita	AZ
Cemex	South Daytona	South Daytona	FL
CEMEX	Sacaton RM	Sacaton	AZ
Cemstone Products Company	Jordan	Jordan	MN
Central Pre-Mix Concrete Company	Sullivan Plant	Spokane	WA
Chandler Concrete Company, Inc.	DURHAM #603	Durham	NC
FLORIDA ROCK DIVISION OF VULCAN MATERIALS COMPANY	Linebaugh Ready Mix	Tampa	FL
Irving Materials, Inc.	Lafayette	Lafayette	IN
Irving Materials, Inc.	Bloomington	Bloomington	IN
Kuhlman Corporation	Yard 1	Toledo	OH
MMC Materials Inc	Horn Lake	Horn Lake	MS
Ozinga Ready Mix Concrete, Inc.	Mokena Plant	Mokena	IL
Ready Mix USA East TN	River	Chattanooga	TN
Schuster Concrete	Frederick	Frederick	MD
Schuster Concrete	Cron dall Lane	Owings Mills	MD
Southern Concrete Materials	Hendersonville	Hendersonville	NC
Tarmac America LLC., A Titan America Business	Tampa	Tampa	FL
Titan Virginia Ready Mix	Campostella Ready Mix	Norfolk	VA
Transit Mix Concrete	Tyler Central	Tyler	TX
Transit Mix Concrete	Texarkana	Texarkana	TX